

- (II) a treatment stage, wherein the product obtained in said first polymerization stage (I) is, in any order:
  - (a) optionally contacted with a compound capable of deactivating the catalyst used in stage (I); and
  - (b) contacted with a late transition metal complex, optionally in the presence of a suitable activating agent; and
- (III) a second polymerization stage, wherein one or more olefinic monomers are polymerized in one or more reactors, in the presence of the product obtained from stage (II).
- 10. (Amended) The multi-stage process according to claim 1 wherein, in the treatment stage (II)(b), said late transition metal complex has the formula (I) or (II):

$$LMX_pX'_s$$
 (I) LMA (II)

wherein M is a metal belonging to Group 8, 9, 10 or 11 of the Periodic Table; L is a bidentate or tridentate ligand of the formula (III):

$$\begin{bmatrix} R^1_m - E^1 \end{bmatrix}^B = E^2 - R^1_n$$
 (III)

wherein:

B is a C<sub>1</sub>-C<sub>50</sub> bridging group linking E<sup>1</sup> and E<sup>2</sup>, optionally containing one or more atoms belonging to Groups 13-17 of the Periodic Table;

E<sup>1</sup> and E<sup>2</sup>, the same or different from each other, are elements belonging to Group 15 or 16 of the Periodic Table and are bonded to said metal M;

the substituents  $R^1$ , the same or different from each other, are selected from the group consisting of hydrogen, linear or branched, saturated or unsaturated  $C_1$ - $C_{20}$  alkyl,  $C_1$ - $C_{20}$  alkylidene,  $C_3$ - $C_{20}$  cycloalkyl,  $C_6$ - $C_{20}$  aryl,  $C_7$ - $C_{20}$  alkylaryl and  $C_7$ - $C_{20}$  arylalkyl radicals, optionally containing one or more atoms belonging to groups 13-17 of the Periodic Table of the Elements; or two  $R^1$  substituents attached

to the same atom E<sup>1</sup> or E<sup>2</sup> form a saturated, unsaturated or aromatic C<sub>4</sub>-C<sub>8</sub> ring, having from 4 to 20 carbon atoms;

m and n are independently 0, 1 or 2, depending on the valence of  $E^1$  and  $E^2$ , so as to satisfy the valence number of  $E^1$  and  $E^2$ ; q is the charge of the bidentate or tridentate ligand so that the oxidation state of  $MX_pX_s$  or MA is satisfied, and the compound (I) or (II) is overall neutral;

X, the same or different from each other, are monoanionic sigma ligands selected from the group consisting of hydrogen, halogen, -R, -OR, -OSO<sub>2</sub>CF<sub>3</sub>, -OCOR, -SR, -NR<sub>2</sub> and -PR<sub>2</sub> groups, wherein the R substituents are selected from the group consisting of linear or branched, saturated or unsaturated, C<sub>1</sub>-C<sub>20</sub> alkyl, C<sub>3</sub>-C<sub>20</sub> cycloalkyl, C<sub>6</sub>-C<sub>20</sub> aryl, C<sub>7</sub>-C<sub>20</sub> alkylaryl and C<sub>7</sub>-C<sub>20</sub> arylalkyl radicals, optionally containing one or more atoms belonging to groups 13-17 of the Periodic Table of the Elements (new IUPAC notation); or two X groups form a metallacycle ring containing from 3 to 20 carbon atoms;

X' is a coordinating ligand selected from mono-olefins and neutral Lewis bases wherein the coordinating atom is N, P, O or S;

p is an integer from 0 to 3, so that the final compound (I) or (II) is overall neutral; s is an integer from 0 to 3; and A is a  $\pi$ -allyl or a  $\pi$ -benzyl group.

- (Amended) The multi-stage process according to claim 10, wherein the substituents R<sup>1</sup> are C<sub>6</sub>-C<sub>20</sub> aryl groups; the substituents X are selected from the group consisting of hydrogen, methyl, phenyl, Cl, Br and I; and p is an integer from 1 to 3.
- 14. (Amended) The multi-stage process according to claim 10, wherein said ligand L corresponds to formula (V):

wherein  $R^1$  has the meaning reported in claim 10; the substituents  $R^2$ , the same or different from each other, are selected from the group consisting of hydrogen, linear or branched, saturated or unsaturated  $C_1$ - $C_{20}$  alkyl,  $C_1$ - $C_{20}$  alkoxy,  $C_3$ - $C_{20}$  cycloalkyl,  $C_6$ - $C_{20}$  aryl,  $C_7$ - $C_{20}$  alkylaryl and  $C_7$ - $C_{20}$  arylalkyl radicals, optionally

fial No.09/936,111 led September 7, 2001

containing one or more atoms belonging to groups 13-17 of the Periodic Table; or two R<sup>2</sup> substituents form a saturated, unsaturated or aromatic C<sub>4</sub>-C<sub>8</sub> ring, having from 4 to 20 carbon atoms, or they form a polycyclic ring system, optionally containing one or more Group 13-16 elements; a substituent R<sup>1</sup> and a substituent R<sup>2</sup> may form a substituted or unsubstituted, saturated, unsaturated or aromatic C<sub>4</sub>-C<sub>8</sub> ring, having from 4 to 20 carbon atoms and optionally containing one or more Group 13-16 element; M belongs to Group 10 of the Periodic Table; X radicals are selected from the group consisting of hydrogen, methyl, Cl, Br and I; p is 2 or 3; and s is 0.

- 15. (Amended) The multi-stage process according to claim 14, wherein the substituents R<sup>1</sup> are C<sub>6</sub>-C<sub>20</sub> aryl groups, optionally substituted in the 2 and 6 positions with at least one of (a) alkyl groups containing 1 to 20 carbon atoms and (b) halo groups; the substituents R<sup>2</sup> are selected from the group consisting of hydrogen, methyl, ethyl, n-propyl, i-propyl and benzyl, or the two substituents R<sup>2</sup> form together an acenaphthenequinone group.
- 16. (Amended) The multi-stage process according to claim 10, wherein said ligand L corresponds to formula (VI):

wherein the R<sup>1</sup> has the meaning reported in claim 10, the substituents R<sup>2</sup>, the same or different from each other, are selected from the group consisting of hydrogen, linear or branched, saturated or unsaturated C<sub>1</sub>-C<sub>20</sub> alkyl, C<sub>1</sub>-C<sub>20</sub> alkoxy, C<sub>3</sub>-C<sub>20</sub> cycloalkyl, C<sub>6</sub>-C<sub>20</sub> aryl, C<sub>7</sub>-C<sub>20</sub> alkylaryl and C<sub>7</sub>-C<sub>20</sub> arylalkyl radicals, optionally containing one or more atoms belonging to groups 13-17 of the Periodic Table; or two R<sup>2</sup> substituents form a saturated, unsaturated or aromatic C<sub>4</sub>-C<sub>8</sub> ring, having from 4 to 20 carbon atoms, or they form a polycyclic ring system, optionally containing one or more Group 13-16 elements; a substituent R<sup>1</sup> and a substituent R<sup>2</sup> may form a substituted or unsubstituted, saturated, unsaturated or aromatic C<sub>4</sub>-C<sub>8</sub> ring, having from 4 to 20 carbon atoms and optionally containing one or more Group 13-16 element; the metal M is Fe or Co; the X radicals are

cted from the group consisting of hydrogen, methyl, Cl, Br and I; p is 2 or 3; and s is 0.

18. (Amended) The multi-stage process according to claim 10, wherein said ligand L corresponds to formula (VII):

wherein R<sup>1</sup> has the meaning reported in claim 1, the substituents R<sup>2</sup>, the same or different from each other, are selected from the group consisting of hydrogen, linear or branched, saturated or unsaturated C<sub>1</sub>-C<sub>20</sub> alkyl, C<sub>1</sub>-C<sub>20</sub> alkoxy, C<sub>3</sub>-C<sub>20</sub> cycloalkyl, C<sub>6</sub>-C<sub>20</sub> aryl, C<sub>7</sub>-C<sub>20</sub> alkylaryl and C<sub>7</sub>-C<sub>20</sub> arylalkyl radicals, optionally containing one or more atoms belonging to groups 13-17 of the Periodic Table; or two R<sup>2</sup> substituents form a saturated, unsaturated or aromatic C<sub>4</sub>-C<sub>8</sub> ring, having from 4 to 20 carbon atoms, or they form a polycyclic ring system, optionally containing one or more Group 13-16 elements; a substituent R<sup>1</sup> and a substituent R<sup>2</sup> may form a substituted or unsubstituted, saturated, unsaturated or aromatic C<sub>4</sub>-C<sub>8</sub> ring, having from 4 to 20 carbon atoms and optionally containing one or more Group 13-16 element; M belongs to group 10 of the Periodic Table, the X radicals are selected from the group consisting of hydrogen, methyl, Cl, Br and I; p is 2 or 3; and s is 0.

19. (Amended) The multi-stage process according to claim 10, wherein said ligand L corresponds to one of formulae (VIII)-(XI):

wherein R<sup>1</sup> has the meaning reported in claim 10, the substituents R<sup>2</sup>, the same or different from each other, are selected from the group consisting of hydrogen, linear or branched, saturated or unsaturated C<sub>1</sub>-C<sub>20</sub> alkyl, C<sub>1</sub>-C<sub>20</sub> alkoxy, C<sub>3</sub>-C<sub>20</sub> cycloalkyl, C<sub>6</sub>-C<sub>20</sub> aryl, C<sub>7</sub>-C<sub>20</sub> alkylaryl and C<sub>7</sub>-C<sub>20</sub> arylalkyl\_radicals, optionally



containing one or more atoms belonging to groups 13-17 of the Periodic Table; or two R<sup>2</sup> substituents form a saturated, unsaturated or aromatic C<sub>4</sub>-C<sub>8</sub> ring, having from 4 to 20 carbon atoms, or they form a polycyclic ring system, optionally containing one or more Group 13-16 elements; a substituent R<sup>1</sup> and a substituent R<sup>2</sup> may form a substituted or unsubstituted, saturated, unsaturated or aromatic C<sub>4</sub>-C<sub>8</sub> ring, having from 4 to 20 carbon atoms and optionally containing one or more Group 13-16 element; M belongs to Group 10 of the Periodic Table, the X radicals are selected from the group consisting of hydrogen, methyl, Cl, Br and I; p is 2 or 3; and s is 0.

20. (Amended) The multi-stage process according to claim 10, wherein said ligand L corresponds to formula (XII):

wherein R<sup>1</sup> has the meaning reported in claim 10; the substituents R<sup>2</sup>, the same or different from each other, are selected from the group consisting of hydrogen, linear or branched, saturated or unsaturated C<sub>1</sub>-C<sub>20</sub> alkyl, C<sub>1</sub>-C<sub>20</sub> alkoxy, C<sub>3</sub>-C<sub>20</sub> cycloalkyl, C<sub>6</sub>-C<sub>20</sub> aryl, C<sub>7</sub>-C<sub>20</sub> alkylaryl and C<sub>7</sub>-C<sub>20</sub> arylalkyl radicals, optionally containing one or more atoms belonging to groups 13-17 of the Periodic Table; or two R<sup>2</sup> substituents form a saturated, unsaturated or aromatic C<sub>4</sub>-C<sub>8</sub> ring, having from 4 to 20 carbon atoms, or they form a polycyclic ring system, optionally containing one or more Group 13-16 elements; a substituent R<sup>1</sup> and a substituent R<sup>2</sup> may form a substituted or unsubstituted, saturated, unsaturated or aromatic C<sub>4</sub>-C<sub>8</sub> ring, having from 4 to 20 carbon atoms and optionally containing one or more Group 13-16 element; R<sup>10</sup>-R<sup>12</sup>, the same or different from each other, are selected from the group consisting of hydrogen, linear or branched, saturated or unsaturated C<sub>1</sub>-C<sub>20</sub> alkyl, C<sub>3</sub>-C<sub>20</sub> cycloalkyl, C<sub>6</sub>-C<sub>20</sub> aryl, C<sub>7</sub>-C<sub>20</sub> alkylaryl and C<sub>7</sub>-C<sub>20</sub> arylalkyl radicals, optionally containing one or more atoms belonging to

groups 13-17 of the Periodic Table; or two adjacent substituents  $R^{10}$ - $R^{12}$  form a saturated, unsaturated or aromatic  $C_4$ - $C_8$  ring, having from 4 to 40 carbon atoms; the metal M is selected from the group consisting of Fe, Co, Rh, Ni and Pd; the X radicals are selected from the group consisting of hydrogen, methyl, Cl, Br and I; p is 2 or 3; and s is 0.

21. (Amended) The multi-stage process according to claim 10, wherein said ligand L corresponds to formula (XIII):

$$\begin{array}{c|c}
R^{14} & R^{15} \\
R^{13} & R^{1} \\
R^{1} & N \\
\hline
(XIII)
\end{array}$$

wherein R<sup>1</sup> has the meaning reported in claim 10; the substituents R<sup>2</sup>, the same or different from each other, are selected from the group consisting of hydrogen, linear or branched, saturated or unsaturated C1-C20 alkyl, C1-C20 alkoxy, C3-C20 cycloalkyl, C<sub>6</sub>-C<sub>20</sub> aryl, C<sub>7</sub>-C<sub>20</sub> alkylaryl and C<sub>7</sub>-C<sub>20</sub> arylalkyl radicals, optionally containing one or more atoms belonging to groups 13-17 of the Periodic Table; or two R<sup>2</sup> substituents form a saturated, unsaturated or aromatic C<sub>4</sub>-C<sub>8</sub> ring, having from 4 to 20 carbon atoms, or they form a polycyclic ring system, optionally containing one or more Group 13-16 elements; a substituent R1 and a substituent R<sup>2</sup> may form a substituted or unsubstituted, saturated, unsaturated or aromatic C<sub>4</sub>-C<sub>8</sub> ring, having from 4 to 20 carbon atoms and optionally containing one or more Group 13-16 element; the substituents R<sup>14</sup> and R<sup>16</sup>, the same or different from each other, are selected from the group consisting of hydrogen, linear or branched, saturated or unsaturated C1-C20 alkyl, C3-C20 cycloalkyl, C6-C20 aryl, C<sub>7</sub>-C<sub>20</sub> alkylaryl and C<sub>7</sub>-C<sub>20</sub> arylalkyl radicals, optionally containing one or more atoms belonging to groups 13-17 of the Periodic Table; the substituents R<sup>13</sup> and R<sup>15</sup>, the same or different from each other, have the same meaning as substituents R<sup>14</sup> and R<sup>16</sup>, optionally forming with an adjacent substituent R<sup>14</sup> or R<sup>16</sup> a

and I; p is 2 or 3; and s is 0.

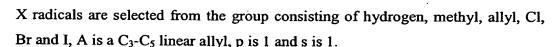
saturated, unsaturated or aromatic  $C_4$ - $C_8$  ring, or they are electron withdrawing groups; the metal M is selected from the group consisting of Fe, Co, Ni and Pd;

22. (Amended) The multi-stage process according to claim 10, wherein said ligand L corresponds to formula (XIV):

the X radicals are selected from the group consisting of hydrogen, methyl, Cl, Br

$$\begin{array}{c|c}
R^{15} \\
R^{14} \\
R^{13} \\
O \\
N-R^{1}
\end{array}$$
(XIV)

wherein R<sup>1</sup> has the meaning reported in claim 10; the substituents R<sup>2</sup>, the same or different from each other, are selected from the group consisting of hydrogen, linear or branched, saturated or unsaturated C<sub>1</sub>-C<sub>20</sub> alkyl, C<sub>1</sub>-C<sub>20</sub> alkoxy, C<sub>3</sub>-C<sub>20</sub> cycloalkyl, C<sub>6</sub>-C<sub>20</sub> aryl, C<sub>7</sub>-C<sub>20</sub> alkylaryl and C<sub>7</sub>-C<sub>20</sub> arylalkyl radicals, optionally containing one or more atoms belonging to groups 13-17 of the Periodic Table; or two R<sup>2</sup> substituents form a saturated, unsaturated or aromatic C<sub>4</sub>-C<sub>8</sub> ring, having from 4 to 20 carbon atoms, or they form a polycyclic ring system, optionally containing one or more Group 13-16 elements; a substituent R<sup>1</sup> and a substituent R<sup>2</sup> may form a substituted or unsubstituted, saturated, unsaturated or aromatic C<sub>4</sub>-C<sub>8</sub> ring, having from 4 to 20 carbon atoms and optionally containing one or more Group 13-16 element; R<sup>14</sup> and R<sup>16</sup>, the same or different from each other, are selected from the group consisting of hydrogen, linear or branched, saturated or unsaturated C<sub>1</sub>-C<sub>20</sub> alkyl, C<sub>3</sub>-C<sub>20</sub> cycloalkyl, C<sub>6</sub>-C<sub>20</sub> aryl, C<sub>7</sub>-C<sub>20</sub> alkylaryl and C<sub>7</sub>-C<sub>20</sub> arylalkyl radical, optionally containing one or more atoms belonging to groups 13-17 of the Periodic Table; R<sup>13</sup> and R<sup>15</sup>, the same or different from each other, have the same meaning as R<sup>14</sup> and R<sup>16</sup>, optionally forming with an adjacent  $R^{14}$  or  $R^{16}$  a saturated, unsaturated or aromatic  $C_4\text{-}C_8$  ring, or they are electron withdrawing groups; the metal M belongs to Group 10 of the Periodic Table, the



- 23. (Amended) The multi-stage process according to claim 22 wherein, in said ligand of formula (XIV), R<sup>1</sup> is aryl, substituted in at least one of the 2, 6 and 4 positions with a substituent selected from the group consisting of halogen, linear or branched C<sub>1</sub>-C<sub>20</sub> alkyl groups, and a tertiary C<sub>3</sub>-C<sub>6</sub> alkyl group; R<sup>2</sup> is hydrogen or methyl; R<sup>14</sup> and R<sup>16</sup> are selected from the group consisting of hydrogen, methyl and methoxy; R<sup>13</sup> is selected from the group consisting of aryl, substituted in the 2 and 6 positions with branched C<sub>3</sub>-C<sub>30</sub> alkyl groups, a tertiary C<sub>3</sub>-C<sub>6</sub> alkyl group, NO<sub>2</sub> and halo; and R<sup>15</sup> is selected from the group consisting of aryl, a tertiary C<sub>3</sub>-C<sub>6</sub> alkyl group, –NO<sub>2</sub>, halo, -CF<sub>3</sub>, -SO<sub>3</sub>, -SO<sub>2</sub>R and -COO.
- 24. (Amended) The multi-stage process according to claim 10, wherein said ligand L corresponds to formula (XV):

$$\begin{array}{c|c}
R^{15} & R^{16} \\
R^{14} & N - R^{1} \\
\hline
 & (XV)
\end{array}$$

wherein  $R^1$  has the meaning reported in claim 10; the substituents  $R^2$ , the same or different from each other, are selected from the group consisting of hydrogen, linear or branched, saturated or unsaturated  $C_1$ - $C_{20}$  alkyl,  $C_1$ - $C_{20}$  alkoxy,  $C_3$ - $C_{20}$  cycloalkyl,  $C_6$ - $C_{20}$  aryl,  $C_7$ - $C_{20}$  alkylaryl and  $C_7$ - $C_{20}$  arylalkyl radicals, optionally containing one or more atoms belonging to groups 13-17 of the Periodic Table; or two  $R^2$  substituents form a saturated, unsaturated or aromatic  $C_4$ - $C_8$  ring, having from 4 to 20 carbon atoms, or they form a polycyclic ring system, optionally containing one or more Group 13-16 elements; a substituent  $R^1$  and a substituent  $R^2$  may form a substituted or unsubstituted, saturated, unsaturated or aromatic  $C_4$ - $C_8$  ring, having from 4 to 20 carbon atoms and optionally containing one or more Group 13-16 elements; the substituents  $R^{14}$  and  $R^{16}$ , the same or different from each other, are selected from the group consisting of hydrogen, linear or



branched, saturated or unsaturated  $C_1$ - $C_{20}$  alkyl,  $C_3$ - $C_{20}$  cycloalkyl,  $C_6$ - $C_{20}$  aryl,  $C_7$ - $C_{20}$  alkylaryl and  $C_7$ - $C_{20}$  arylalkyl radicals, optionally containing one or more atoms belonging to groups 13-17 of the Periodic Table; the substituents  $R^{13}$  and  $R^{15}$ , the same or different from each other, have the same meaning as substituents  $R^{14}$  and  $R^{16}$ , optionally forming with an adjacent substituent  $R^{14}$  or  $R^{16}$  a saturated, unsaturated or aromatic  $C_4$ - $C_8$  ring, or they are electron withdrawing groups; the metal M belongs to Group 10 of the Periodic Table; the X radicals are selected from the group consisting of hydrogen, methyl,  $C_1$ ,  $C_2$  and  $C_3$ , and  $C_4$  is  $C_4$ .

- 25. (Amended) The multi-stage process according to claim 1 wherein, in the treatment stage (II)(b), said activating agent is at least one of (a) an alumoxane and (b) a compound able to form an alkylmetal cation.
- 31. (Amended) A catalyst component for the polymerization of olefins comprising a late transition metal complex supported on a polymeric porous support having a porosity, expressed as percentage of voids, greater than 5%, said catalyst component being obtained by a process comprising:
  - (I) a polymerization stage, wherein one or more olefins of the formula CH<sub>2</sub>=CHR, wherein R is selected from the group consisting of hydrogen, a linear or branched, saturated or unsaturated C<sub>1</sub>-C<sub>10</sub> alkyl, a cycloalkyl and an aryl radical, in the presence of a catalyst comprising the product of the reaction between one or more alkyl-Al compounds and a solid component comprising at least one compound of a transition metal M<sup>1</sup> chosen from Ti and V, and not containing M<sup>1</sup>-π bonds, and a halide of Mg;
  - (II) a treatment stage, wherein the product obtained in the polymerization stage (I) is, in any order:
    - (a) optionally contacted with one or more compounds capable of deactivating the catalyst used in step (I); and
    - (b) contacted with one or more late transition metal complexes, optionally in the presence of a suitable activating agent.



- 32. (Amended) The catalyst component according to claim 30, wherein said late transition metal complex is supported in a quantity from  $1 \cdot 10^{-7}$  to  $1 \cdot 10^{-1}$  mmol per gram of polymeric porous support.
- 33. (Amended) The catalyst component according to claim 30, wherein said polymeric porous support has a porosity greater than 10%.
- 35. (Amended) A polymer composition obtained by the process of claim 1, characterized in that:
  - in said first polymerization stage a homo or copolymer of propylene is obtained, having a content of propylene units greater than 80 wt. % and cold xylene soluble fractions less than 40 wt. %, said homo or copolymer of propylene consisting of 10-90 wt. % of the total amount of polymer; and
  - in said second polymerization stage amorphous polyethylene is produced, having a number of total branching greater than 50 branches/1000 carbon atoms, a density from 0.830 to 0.880 g/cm<sup>2</sup>, and a Tg value less than -30°C.
- 36. (Amended) A polymer composition obtained by the process of claim 1, characterized in that:
  - in said first polymerization stage polyethylene, polypropylene or propylene/ethylene copolymer is produced, consisting of 10-90 wt. % of the total amount of polymer; and
  - in said second polymerization stage block polyethylene is produced, having a melting point from 100 to 130°C and a Tg value less than -30°C.
- 37. (Amended) A polymer composition obtained by the process of claim 1, characterized in that:
  - in said first polymerization stage, a copolymer of ethylene with one or more αolefins (LLDPE) is obtained, having a content of ethylene units of 80-99 wt. %,
    said copolymer of ethylene consisting of 10-90 wt. % of the total amount of
    polymer;
  - in the second polymerization stage, polyethylene is produced having a number of total branching greater than 5 branches/1000 carbon atoms and a density greater than 0.880 g/cm<sup>3</sup>.

Add the following new claims:



- 38. (New) The catalyst component according to claim 31, wherein said late transition metal complex is supported in a quantity from  $1.10^{-7}$  to  $1.10^{-1}$  mmol per gram of polymeric porous support.
- 39. (New) The catalyst component according to claim 31, wherein said polymeric porous support has a porosity greater than 10%.
- 40. (New) The catalyst component according to claim 39, wherein said polymeric porous support has a porosity greater than 10%.